# The state of the art in fault tree modeling and analysis

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# Outline



- 2 Fault tree analysis
- 3 FT extensions
- Oynamic fault trees
- **5** DFT analysis
- 6 Maintenance



#### 1 Introduction

- Pault tree analysis
- 3 FT extensions
- Oynamic fault trees
- DFT analysis
- 6 Maintenance

# About me

- Enno Ruijters
- PhD Student at University of Twente (Formal Methods and Tools)
- ArRangeer project
  - ProRail / STW
  - Improving railroad maintenance using Dynamic Fault Trees and Stochastic Model Checking

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## Introduction to fault trees

• Developed in 1961 by Nuclear Regulatory Agency

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- Question: How reliable is your system?
- Now used by:

## Introduction to fault trees

- Developed in 1961 by Nuclear Regulatory Agency
- Question: How reliable is your system?
- Now used by:



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# Why fault trees?

- Some things really should not fail
- Risk assessment is sometimes mandatory
  - Probability of catastrophic failures?

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- Biggest risk factors?
- Possible mitigations?

# Why fault trees?

#### • Some things really should not fail Reliability Probability of failing within given time



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# Why fault trees?

 Some things really should not fail Reliability Probability of failing within given time Availability Proportion of time in functioning state





# What do we want to know?

#### Qualitative:

- Insight into biggest risks
- Relatively fast to perform
- Easy to understand
- Limited information

#### Quantitative:

- Quantify total risk
- Quantify effect of mitigation
- Time consuming
- Hard to estimate numbers

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What to we want to know?

#### Quantitative:

 Reliability = Probability of failure within time t Example: Probability of containment failure within 25 year nuclear plant lifetime

What to we want to know?

#### Quantitative:

- Reliability = Probability of failure within time t Example: Probability of containment failure within 25 year nuclear plant lifetime
- Availability  $\equiv$  Proportion of time (in  $[0,\infty)$  or [0,t]) spent not failed

Example: Amazon EC2 cloud offers SLA of 99.95% uptime

# What to we want to know?

#### Quantitative:

- Reliability = Probability of failure within time t Example: Probability of containment failure within 25 year nuclear plant lifetime
- Availability ≡ Proportion of time (in [0,∞) or [0, t]) spent not failed
   Example: Amazon EC2 cloud offers SLA of 99.95% uptime
- MTBF = Expected time between two successive failures (in finite or infinite horizon)
   Example: How frequently will my car break down?
- Others (MTTF, ENF, etc.)

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## Fault tree example



- Redundant CPUs
- 1 shared spare memory unit







#### Example of fault tree failure propagation

#### • Failure of M1



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## Example of fault tree failure propagation

- Failure of M1
- Failure of C1



- Failure of M1
- Failure of C1



- Failure of M1
- Failure of C1
- Failure of M2



- Failure of M1
- Failure of C1
- Failure of M2



- Failure of M1
- Failure of C1
- Failure of M2



# Fault tree types

Model	Reliability	Availability	MTTFF	MTTF	MTBF	MTTR	ENF
Discrete-time	+						+
Continuous-time	+	+	+				+
Repairable conttime	+	+	+	+	+	+	+

Table: Applicability of stochastic measures to different FT types

#### Quantitative analysis of static fault trees

Method	Reliability	Availability	MTBF	Exact	Speed	Computable
Bottom-up method	+	+		2	+	+
Rare-event approximation	+	+		-	+	+
Bayesian networks	+	+		+	-	+
Monte Carlo Simulation	+	+	+	-	-	+
Algebraic analysis	+	+	+	+	-	$\sim$
Algebraic approximation	+	+	+	-	+	+

Table: Quantitative analysis for static fault trees

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# Fuzzy numbers

- Uncertainty and variation in BE probabilities
- Expert judgement not exact
- Possible solution: BE probabilities in fuzzy sets
- Several frameworks for computations on fuzzy numbers
- Can compute same measures as for non-fuzzy FTs.



# Other uncertain FTs

• 'Intuitionistic fuzzy set theory': Membership function uncertain

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- Probability distribution for BE failure rates
- Multi-state BE with uncertain states
- Normal distribution approximation

## FTs with dependent events

- Normal FTs assume independent BEs
- Not always realistic ('valve stuck open' and 'valve stuck closed' are not independent)

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• Component failures and degradation may propagate

#### Dependent event extensions

- Specifying mutually exclusive events
- Extended FTs
- Multiple FTs for different failure modes

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- Replace BEs by Petri nets
- Boolean Driven Markov Processes

## Repairable fault trees

- Simple repair model: Simultaneous independent repairs
- Problem: Limited resources for repairs in real life
- Problem: Hidden failures
- Solution method: Repairable Fault Trees
- Add repair boxes that specify when to repair what

## Fault trees with temporal properties

• Static FTs do not consider timing information

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- Phased systems
- Delays
- Failure sequences

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## Shortcomings of fault trees

- No information about failure sequences
- Poor modeling of shared spare components
- Dependencies cause large trees
- One solution: Dynamic fault trees (DFTs)

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## Dynamic fault trees

Three new gates:



# DFT Example



# DFT Example



# DFT Example



# DFT Example



# DFT Example



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# DFT Example



# DFT Example



# DFT Example



# DFT Example



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# Quantitative analysis of dynamic fault trees

Method	Reliability	Availability	MTBF	Exact	Deterministic	Speed
Markov Chains	+	+		+	~	-
I/O IMC	+	+		+		+
Petri Nets	+	+		+	$\sim$	+
Dynamic Bayesian Networks	+	+		-	$\sim$	-
Monte Carlo Simulation	+	+	+	-		-
Algebraic analysis	+	+	+	+		-

Table: Quantitative analysis for dynamic fault trees, ( = )

#### DFT analysis: Markov chain

Analysis by markov chain:



## DFT analysis: Markov chain

#### Advantages:

- Exact semantics
- No nondeterminacy
- Reuse of existing modelcheckers (PRISM, etc.)

# DFT analysis: Markov chain

#### Advantages:

- Exact semantics
- No nondeterminacy
- Reuse of existing modelcheckers (PRISM, etc.)

#### **Disadvantages:**

- Semantics are ca. 20 pages long
- Combinatorial explosion

# DFT analysis: Compositional Markov Analysis

- Input/Output Interactive Markov Chains exist of gates and basic events
- Input/Output signals allow parallel composition
- Models of FT elements are composed into one large model

# DFT analysis: I/O IMC example





# DFT analysis: Compositional Markov Analysis

#### Advantages:

- Semantics easier to understand
- Intermediate minimization reduces state-space explosion

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- Easy to add new gates or events
- Can model nondeterminacy

# DFT analysis: Compositional Markov Analysis

#### Advantages:

- Semantics easier to understand
- Intermediate minimization reduces state-space explosion
- Easy to add new gates or events
- Can model nondeterminacy

#### Disadvantages:

- Still has state-space explosion
- Nondeterminacy

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# Importance of maintenance



# Importance of maintenance





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#### When to do maintenance

- Preventive maintenance
- Corrective maintenance

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## Effect of maintenance

#### On component:

- 'As good as new' replacement
  - example: Replace battery
- Reduced failure rate
  - example: Oil change

#### Effect of maintenance on system

#### **Positive:**

- Correct failure (corrective)
- Reduce failure rate (preventive)

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#### Effect of maintenance on system

#### **Positive:**

- Correct failure (corrective)
- Reduce failure rate (preventive)

#### Negative:

- Cost
- Downtime

# Maintenance strategy

• What maintenance actions to do on which components?

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- When to perform preventive maintenance?
  - Type of schedule (clock based, etc.)
  - Frequency
- How to react to failures?

# Project goal



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